



Originators and Designers of Specialty Reamers and Cutting Tools Since 1918

Stub Screw Machine Reamers Standard Length - Right Hand Spiral with Right Hand Cut



Schedule K2-b STD SSRR

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These abbreviated versions of the chucking reamer are ideal for applications where the holes are shallow. Originally designed for use in screw machines, these tools can be used in a wide variety of machining applications. Pinholes in the shank allow for use in floating holders. GAMMONS® Stub Screw Machine Reamers are available in a wide variety of diameters, cuts and flute spirals. They are also available as semi-finished blanks.

Flute diameters are held to a tolerance of $+.0002"/-0.0000"$ unless otherwise requested.

Also furnished as specials with end teeth, steps or pilots. Available in premium high-speed steel or carbide.

All surface treatments available upon request. Return to GAMMONS® for resharpener

Part Number	Blank	Size Range	Flute Length	Number of Flutes	Shank Size	Overall Length	Shank Length
SSRR300-4	000	.0301 - .0599	0.50	4	0.125	1.75	1.00
SSRR200-4	00	.0600 - .0660	0.50	4	0.125	1.75	1.00
SSRR000-4	0	.0661 - .0740	0.50	4	0.125	1.75	1.00
SSRR001-4	1	.0741 - .0840	0.50	4	0.125	1.75	1.00
SSRR002-4	2	.0841 - .0960	0.50	4	0.125	1.75	1.00
SSRR003-4	3	.0961 - .1260	0.75	4	0.125	2.00	1.00
SSRR004-4	4	.1261 - .1580	1.00	4	0.250	2.25	1.00
SSRR005-4	5	.1581 - .1880	1.00	4	0.250	2.25	1.00
SSRR006-3	6	.1881 - .2190	1.00	3	0.250	2.25	1.00
SSRR006-4	6	.1881 - .2190	1.00	4	0.250	2.25	1.00
SSRR006-6	6	.1881 - .2190	1.00	6	0.250	2.25	1.00
SSRR007-3	7	.2191 - .2510	1.00	3	0.250	2.25	1.00
SSRR007-4	7	.2191 - .2510	1.00	4	0.250	2.25	1.00
SSRR007-6	7	.2191 - .2510	1.00	6	0.250	2.25	1.00
SSRR008-3	8	.2511 - .2820	1.00	3	0.375	2.25	1.00
SSRR008-4	8	.2511 - .2820	1.00	4	0.375	2.25	1.00
SSRR008-6	8	.2511 - .2820	1.00	6	0.375	2.25	1.00
SSRR009-3	9	.2821 - .3130	1.00	3	0.375	2.25	1.00
SSRR009-4	9	.2821 - .3130	1.00	4	0.375	2.25	1.00
SSRR009-6	9	.2821 - .3130	1.00	6	0.375	2.25	1.00
SSRR010-3	10	.3131 - .3440	1.25	3	0.375	2.50	1.00
SSRR010-4	10	.3131 - .3440	1.25	4	0.375	2.50	1.00
SSRR010-6	10	.3131 - .3440	1.25	6	0.375	2.50	1.00



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Part Number	Blank	Size Range	Flute Length	Number of Flutes	Shank Size	Overall Length	Shank Length
SSRR011-3	11	.3441 - .3760	1.25	3	0.375	2.50	1.00
SSRR011-4	11	.3441 - .3760	1.25	4	0.375	2.50	1.00
SSRR011-6	11	.3441 - .3760	1.25	6	0.375	2.50	1.00
SSRR012-3	12	.3761 - .4070	1.25	3	0.500	2.50	1.00
SSRR012-4	12	.3761 - .4070	1.25	4	0.500	2.50	1.00
SSRR012-6	12	.3761 - .4070	1.25	6	0.500	2.50	1.00
SSRR013-3	13	.4071 - .4390	1.25	3	0.500	2.50	1.00
SSRR013-4	13	.4071 - .4390	1.25	4	0.500	2.50	1.00
SSRR013-6	13	.4071 - .4390	1.25	6	0.500	2.50	1.00
SSRR014-3	14	.4391 - .4700	1.25	3	0.500	2.50	1.00
SSRR014-4	14	.4391 - .4700	1.25	4	0.500	2.50	1.00
SSRR014-6	14	.4391 - .4700	1.25	6	0.500	2.50	1.00
SSRR015-3	15	.4701 - .5050	1.25	3	0.500	2.50	1.00
SSRR015-4	15	.4701 - .5050	1.25	4	0.500	2.50	1.00
SSRR015-6	15	.4701 - .5050	1.25	6	0.500	2.50	1.00
SSRR016-3	16	.5051 - .5670	1.50	3	0.625	3.00	1.25
SSRR016-4	16	.5051 - .5670	1.50	4	0.625	3.00	1.25
SSRR016-6	16	.5051 - .5670	1.50	6	0.625	3.00	1.25
SSRR017-3	17	.5671 - .6280	1.50	3	0.625	3.00	1.25
SSRR017-4	17	.5671 - .6280	1.50	4	0.625	3.00	1.25
SSRR017-6	17	.5671 - .6280	1.50	6	0.625	3.00	1.25
SSRR018-3	18	.6281 - .6920	1.50	3	0.625	3.00	1.25
SSRR018-4	18	.6281 - .6920	1.50	4	0.625	3.00	1.25
SSRR018-6	18	.6281 - .6920	1.50	6	0.625	3.00	1.25
SSRR019-3	19	.6921 - .7550	1.50	3	0.750	3.00	1.25



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Part Number	Blank	Size Range	Flute Length	Number of Flutes	Shank Size	Overall Length	Shank Length
SSRR019-4	19	.6921 - .7550	1.50	4	0.750	3.00	1.25
SSRR019-6	19	.6921 - .7550	1.50	6	0.750	3.00	1.25
SSRR020-3	20	.7551 - .8170	1.50	3	0.750	3.00	1.25
SSRR020-4	20	.7551 - .8170	1.50	4	0.750	3.00	1.25
SSRR020-6	20	.7551 - .8170	1.50	6	0.750	3.00	1.25
SSRR021-3	21	.8171 - .8800	1.50	3	0.750	3.00	1.25
SSRR021-4	21	.8171 - .8800	1.50	4	0.750	3.00	1.25
SSRR021-6	21	.8171 - .8800	1.50	6	0.750	3.00	1.25
SSRR022-3	22	.8801 - .9420	1.50	3	0.750	3.00	1.25
SSRR022-4	22	.8801 - .9420	1.50	4	0.750	3.00	1.25
SSRR022-6	22	.8801 - .9420	1.50	6	0.750	3.00	1.25
SSRR023-3	23	.9421 - 1.010	1.50	3	0.750	3.00	1.25
SSRR023-4	23	.9421 - 1.010	1.50	4	0.750	3.00	1.25
SSRR023-6	23	.9421 - 1.010	1.50	6	0.750	3.00	1.25
SSRR024-3	24	1.011 - 1.047	1.50	3	0.750	3.00	1.25
SSRR024-4	24	1.011 - 1.047	1.50	4	0.750	3.00	1.25
SSRR024-6	24	1.011 - 1.047	1.50	6	0.750	3.00	1.25
SSRR025-4	25	1.048 - 1.110	1.50	4	0.750	3.00	1.25
SSRR025-8	25	1.048 - 1.110	1.50	8	0.750	3.00	1.25
SSRR026-4	26	1.111 - 1.235	1.50	4	0.750	3.00	1.25
SSRR026-8	26	1.111 - 1.235	1.50	8	0.750	3.00	1.25
SSRR027-4	27	1.236 - 1.360	1.50	4	0.750	3.00	1.25
SSRR027-8	27	1.236 - 1.360	1.50	8	0.750	3.00	1.25
SSRR028-4	28	1.361 - 1.550	1.50	4	0.750	3.00	1.25
SSRR028-8	28	1.361 - 1.550	1.50	8	0.750	3.00	1.25